

Name of Accreditation Program	JCSS Accreditation Program
Accreditation Identification	JCSS 0024 Calibration
Date of Initial Accreditation	1994-03-01
Effective Date of Accreditation	2020-03-26
Expiry Date of Accreditation	2024-03-25
Name and Location of Conformity Assessment Body	Calibration Engineering Department, CHINO CORPORATION 18 Kawarai-cho, Kuki-shi, Saitama 346-0028, Japan
Name of Legal Entity	CHINO CORPORATION JCN 9011401004118
Inquiry Point	Calibration Engineering Department, Tel: +81-480-23-2511 FAX: +81-480-23-2514
Accreditation Requirements	ISO/IEC 17025:2017 and Accreditation Requirements in the Section 6 of Accreditation Scheme (JCSS) 2nd Edition (Calibration)
Accreditation Scope	As attached

*JCN : Japan Corporate Number

General Field of Calibration : Temperature

Date of Initial Accreditation of the Field : 1994-03-01

Laboratory's permanent facility/On-site Calibration: Laboratory's permanent facility

Calibration and Measurement Capabilities

Calibration Procedures# and Type of Instruments/Materials to be calibrated		Range		Expanded Uncertainty (Level of Confidence Approximately 95 %)			
Contact Type Thermometer	Fixed point apparatus	Triple point of water		0.6 mK			
		Triple point of Mercury		2 mK			
		Freezing point of Indium		3 mK			
		Freezing point of Tin		4 mK			
		Freezing point of Zinc		5 mK			
		Freezing point of Aluminum		15 mK			
		Freezing point of Silver		0.14 K			
		Freezing point of Copper		0.15 K			
	Resistance thermometer (Fixed point calibration)	Standard resistance thermometer (2.5 Ω)	—		$W(T_{90})$ (*1)	$R(T_{90})$ (*2)	
			Freezing point of Aluminum		20 mK	-	
		Standard resistance thermometer (25 Ω)	Triple point of water		-	2 mK	
			Triple point of Mercury		4 mK	-	
			Freezing point of Indium		5 mK	-	
			Freezing point of Tin		6 mK	-	
			Freezing point of Zinc		7 mK	-	
			Freezing point of Aluminum		17 mK	-	
		Standard resistance thermometer (100 Ω)	Triple point of water		-	4 mK	
			Triple point of Mercury		7 mK	-	
			Freezing point of Indium		10 mK	-	
			Freezing point of Tin		11 mK	-	
		Industrial resistance thermometer (100 Ω)	Triple point of water		-	5 mK	
			Triple point of Mercury		12 mK	-	
			Freezing point of Indium		14 mK	-	
			Freezing point of Tin		15 mK	-	
			Freezing point of Zinc		16 mK	-	
		Resistance thermometer (Comparison calibration)	25 Ω	-196 °C		-	17 mK
				0 °C		-	9 mK
From -60 °C up to 250 °C				-	29 mK		
More than 250 °C up to 420 °C				-	42 mK		

#All Calibration Procedures are in-house procedures developed by this laboratory.

Calibration Procedures# and Type of Instruments/Materials to be calibrated		Range		Expanded Uncertainty (Level of Confidence Approximately 95 %)	
Contact Type Thermometer	Resistance thermometer (Comparison calibration)	100 Ω (Four wires system)	-196 $^{\circ}\text{C}$	-	28 mK
			0 $^{\circ}\text{C}$	-	8 mK
			From -60 $^{\circ}\text{C}$ up to 250 $^{\circ}\text{C}$	-	28 mK
			More than 250 $^{\circ}\text{C}$ up to 420 $^{\circ}\text{C}$	-	43 mK
		100 Ω (Three wires system)	0 $^{\circ}\text{C}$	-	10 mK
			From -60 $^{\circ}\text{C}$ up to 250 $^{\circ}\text{C}$	-	30 mK
			More than 250 $^{\circ}\text{C}$ up to 420 $^{\circ}\text{C}$	-	44 mK
	Employing Dry-block thermometer calibration equipment	From -100 $^{\circ}\text{C}$ up to 50 $^{\circ}\text{C}$	0.08 $^{\circ}\text{C}$		
	Thermocouple (Fixed point calibration)	R,S,Pt/Pd,Au/Pt	Freezing point of Indium	0.11 $^{\circ}\text{C}$	
			Freezing point of Tin	0.11 $^{\circ}\text{C}$	
			Freezing point of Zinc	0.10 $^{\circ}\text{C}$	
			Freezing point of Aluminum	0.11 $^{\circ}\text{C}$	
			Freezing point of Silver	0.17 $^{\circ}\text{C}$	
			Freezing point of Copper	0.20 $^{\circ}\text{C}$	
		R,S	Melting point of Palladium	1.8 $^{\circ}\text{C}$	
		B	Freezing point of Indium	0.58 $^{\circ}\text{C}$	
			Freezing point of Tin	0.37 $^{\circ}\text{C}$	
			Freezing point of Zinc	0.22 $^{\circ}\text{C}$	
			Freezing point of Aluminum	0.16 $^{\circ}\text{C}$	
			Freezing point of Silver	0.18 $^{\circ}\text{C}$	
			Freezing point of Copper	0.21 $^{\circ}\text{C}$	
Melting point of Palladium			1.8 $^{\circ}\text{C}$		
Thermocouple (Comparison calibration)(*3)	K,E,J,N	From -60 $^{\circ}\text{C}$ up to 420 $^{\circ}\text{C}$	0.3 $^{\circ}\text{C}$		
	T	From -60 $^{\circ}\text{C}$ up to 350 $^{\circ}\text{C}$	0.3 $^{\circ}\text{C}$		
	R	From 0 $^{\circ}\text{C}$ up to 420 $^{\circ}\text{C}$	0.6 $^{\circ}\text{C}$		
	Employing Dry-block thermometer calibration equipment	From -100 $^{\circ}\text{C}$ up to 50 $^{\circ}\text{C}$	0.2 $^{\circ}\text{C}$		
Thermocouple (Comparison calibration)(*4)	R,S,K,N,E,J	From 0 $^{\circ}\text{C}$ up to 1100 $^{\circ}\text{C}$	1.0 $^{\circ}\text{C}$		
	K,N	More than 1100 $^{\circ}\text{C}$ up to 1250 $^{\circ}\text{C}$	2.0 $^{\circ}\text{C}$		
	R,S	More than 1100 $^{\circ}\text{C}$ up to 1400 $^{\circ}\text{C}$	2.0 $^{\circ}\text{C}$		
	B	From 0 $^{\circ}\text{C}$ up to 1100 $^{\circ}\text{C}$	2.2 $^{\circ}\text{C}$		
		More than 1100 $^{\circ}\text{C}$ up to 1400 $^{\circ}\text{C}$	2.1 $^{\circ}\text{C}$		

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Calibration Procedures# and Type of Instruments/Materials to be calibrated		Range		Expanded Uncertainty (Level of Confidence Approximately 95 %)	
Contact Type Thermometer	Liquid-in-glass thermometer	0 °C		0.02 °C	
		From -50 °C less than 0 °C		0.04 °C	
		More than 0 °C up to 50 °C		0.03 °C	
		More than 50 °C up to 100 °C		0.04 °C	
		More than 100 °C up to 150 °C		0.04 °C	
		More than 150 °C up to 200 °C		0.04 °C	
		More than 200 °C up to 250 °C		0.06 °C	
		More than 250 °C up to 300 °C		0.06 °C	
		More than 300 °C up to 350 °C		0.07 °C	
	Temperature sensor with display unit (Fixed point calibration)	Standard resistance thermometer (25 Ω)	Triple point of water		0.007 °C
			Triple point of Mercury		0.006 °C
			Freezing point of Indium		0.009 °C
			Freezing point of Tin		0.010 °C
			Freezing point of Zinc		0.013 °C
		Standard resistance thermometer (100 Ω)	Triple point of water		0.021 °C
			Triple point of Mercury		0.021 °C
			Freezing point of Indium		0.022 °C
			Freezing point of Tin		0.023 °C
			Freezing point of Zinc		0.024 °C
	Temperature sensor with display unit (Comparison calibration)(*3)	Resistance thermometer	0 °C		0.010 °C
			From -60 °C up to 250 °C		0.028 °C
			More than 250 °C up to 420 °C		0.043 °C
		Thermocouple	From -60 °C up to 420 °C		0.3 °C
		Employing Dry-block thermometer calibration equipment	From -100 °C up to 50 °C		0.08 °C
		Employing temperature controlled enclosure	From 10 °C up to 40 °C		0.2 °C
	Temperature sensor with display unit (Comparison calibration)(*4)	Thermocouple	From 0 °C up to 1100 °C		0.9 °C
			More than 1100 °C up to 1400 °C		2.0 °C
	Thermometer calibration equipment	From -100 °C up to 155 °C		0.15 °C	
		More than 155 °C up to 400 °C		0.2 °C	

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Calibration Procedures# and Type of Instruments/Materials to be calibrated		Range		Expanded Uncertainty (Level of Confidence Approximately 95 %)
Radiation Thermometer	Fixed point apparatus	Freezing point of Zinc		0.35 °C
		Freezing point of Aluminium		0.35 °C
		Freezing point of Silver		0.35 °C
		Freezing point of Copper		0.35 °C
	Near-infrared radiation thermometer / Visible radiation thermometer (Fixed-point calibration)	Freezing point of Zinc		0.4 °C
		Freezing point of Aluminium		0.4 °C
		Freezing point of Silver		0.4 °C
		Freezing point of Copper		0.4 °C
	Near-infrared radiation thermometer / Visible radiation thermometer (Comparison calibration)	From 400 °C up to 1400 °C		2 °C
		More than 1400 °C up to 1600 °C		3 °C
		More than 1600 °C up to 2500 °C		4 °C
		More than 2500 °C up to 2800 °C		6 °C

(*1) Temperature converted from the ratio of the resistance $R(T_{90})$ to $R(273.16K)$, $W(T_{90})$

(*2) Temperature converted from resistance $R(T_{90})$

(*3) Calibration using working standard of platinum resistance thermometer

(*4) Calibration using working standard of thermocouple

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Laboratory's permanent facility/On-site Calibration : On-site Calibration

Calibration and Measurement Capabilities

Calibration Procedures# and Type of Instruments/Materials to be calibrated		Range		Expanded Uncertainty (Level of Confidence Approximately 95 %)
Contact type thermometer	Temperature sensor with display unit (Comparison calibration)	Resistance thermometer	From 0 °C up to 250 °C	0.40 °C
		Thermocouple	From 0 °C up to 250 °C	0.50 °C
		Equipped within temperature controlled enclosures	From -40 °C up to 250 °C	0.86 °C

#All Calibration Procedures are in-house procedures developed by this laboratory.

General Field of Calibration : Electricity(Direct Current & Low Frequency)

Date of Initial Accreditation of the Field : 2017-08-03

Laboratory's permanent facility/On-site Calibration: Laboratory's permanent facility and On-site Calibration

Calibration and Measurement Capabilities

Calibration Procedures# and Type of Instruments/Materials to be calibrated		Range			Expanded Uncertainty (Level of Confidence Approximately 95 %)
Direct Current & Low Frequency Measuring Equipment, etc.	Temperature Indicator	Thermocouple with Reference Junction	K	From -5.891 mV up to 54.819 mV (From -200 °C up to 1370 °C)	0.038 mV
			T	From -6.258 mV up to 20.872 mV (From -270 °C up to 400 °C)	0.040 mV
			R	From 0.000 mV up to 21.003 mV (From 0 °C up to 1760 °C)	0.036 mV
			E	From -9.835 mV up to 76.373 mV (From -270 °C up to 1000 °C)	0.046 mV
			J	From -7.890 mV up to 69.553 mV (From -200 °C up to 1200 °C)	0.078 mV
			N	From -3.990 mV up to 47.513 mV (From -200 °C up to 1300 °C)	0.048 mV
		Platinum Resistance Thermometer Sensor	Pt100	From 18.52 Ω up to 390.48 Ω (From -200 °C up to 850 °C)	0.14 Ω
			except for Pt100	From 17.14 Ω up to 284.02 Ω (From -200 °C up to 500 °C)	0.14 Ω

#All Calibration Procedures are in-house procedures developed by this laboratory.

General Field of Calibration : HumidityDate of Initial Accreditation of the Field : 2005-07-07Laboratory's permanent facility/On-site Calibration: Laboratory's permanent facilityCalibration and Measurement Capabilities

Calibration Procedures# and Type of Instruments/Materials to be calibrated		Range		Expanded Uncertainty (Level of Confidence Approximately 95 %)	
Humidity Measuring Instrument, etc.	Dew point Hygrometers	Frost Point From -20 °C less than -10 °C		Frost Point 0.14 °C	
		Dew Point From -10 °C less than 0 °C		Dew Point 0.12 °C	
		Dew Point From 0 °C less than 30 °C		Dew Point 0.08 °C	
		Dew Point From 30 °C up to 40 °C		Dew Point 0.10 °C	
	Electronic Hygrometers	Calibration temperatures From 10 °C less than 20 °C	Relative humidity From 10 % up to 20 %		Relative Humidity 1.4 %
			Relative humidity More than 20 % up to 95 %		Relative Humidity 1.5 %
		Calibration temperatures From 20 °C up to 30 °C	Relative humidity From 5 % up to 50 %		Relative Humidity 1.1 %
			Relative humidity More than 50 % up to 95 %		Relative Humidity 1.3 %
		Calibration temperatures More than 30 °C up to 40 °C	Relative humidity From 5 % up to 50 %		Relative Humidity 1.2 %
			Relative humidity More than 50 % up to 90 %		Relative Humidity 1.5 %

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